

Date:  
User:Thursday, 10/11/2007 2:50:50 PM  
Kim Johnston

## Process Sheet

split into  
SA 07/10/17

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 35109  
 Estimate Number : 12318  
 P.O. Number : N/A  
 This Issue : 10/11/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL /MED FAB  
 Previous Run : 32040

Drawing Name : BLOWER INLET ADAPTER

Part Number : D3473043  
 Drawing Number : D3473 REV.B  
 Project Number : N/A  
 Drawing Revision : B  
 Material : N/A  
 Due Date : 10/25/2007

Qty: 4 Um: Eac

Written By :  
 Checked & Approved By :  
 Comment : est rev. A 06.03.02 new issue EC  
 Est Rev:B As per Rev B 06-05-24 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 D34735 VERTICAL TUBE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch  
 1 D3473-5 tube

~~B-28807~~ B34420

mf

PTO 07-10-16

2.0 D34733 COVER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch  
 1 D3473-3 Cover

B34419

mf

3.0 D34739 FLANGE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch  
 1 D3473-9 Flange

B34422

mf

4.0 D34731 DUCT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch  
 1 D3473-1 Duct

B34418

mf

07-10-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
27/10/17	8	Split WO	SS	27/10/17	1		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



# Process Sheet

Customer: CIL-D47021 Civil Helicopters Services

Drawing Name: BLOWER INLET ADAPTER

Job Number: 35129

Part Number: D3473043

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D34737

HORIZONTAL TUBE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
1	D3473-7	Tube	B 28588

mf.

6.0

AN960C416L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN960C416L	washer	m104936

mf

7.0

NAS1031C3W

Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
6	NAS1031C3W	Nutplate	m105728

mf 07-10-16

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill hole as per dwg D3473

2-Spot weld as per dwg D3473

mf 07-10-16 (1)

9.0

QC11

VISUAL INSPECTION OF SPOT WELDING



Comment: VISUAL INSPECTION OF SPOT WELDING

SB 07/10/17

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

mf 07-10-17



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLOWER INLET ADAPTER

Job Number: 35109

Part Number: D3473043

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 10/11/07 (1)

Job Completion



Handwritten: U 87-10.17

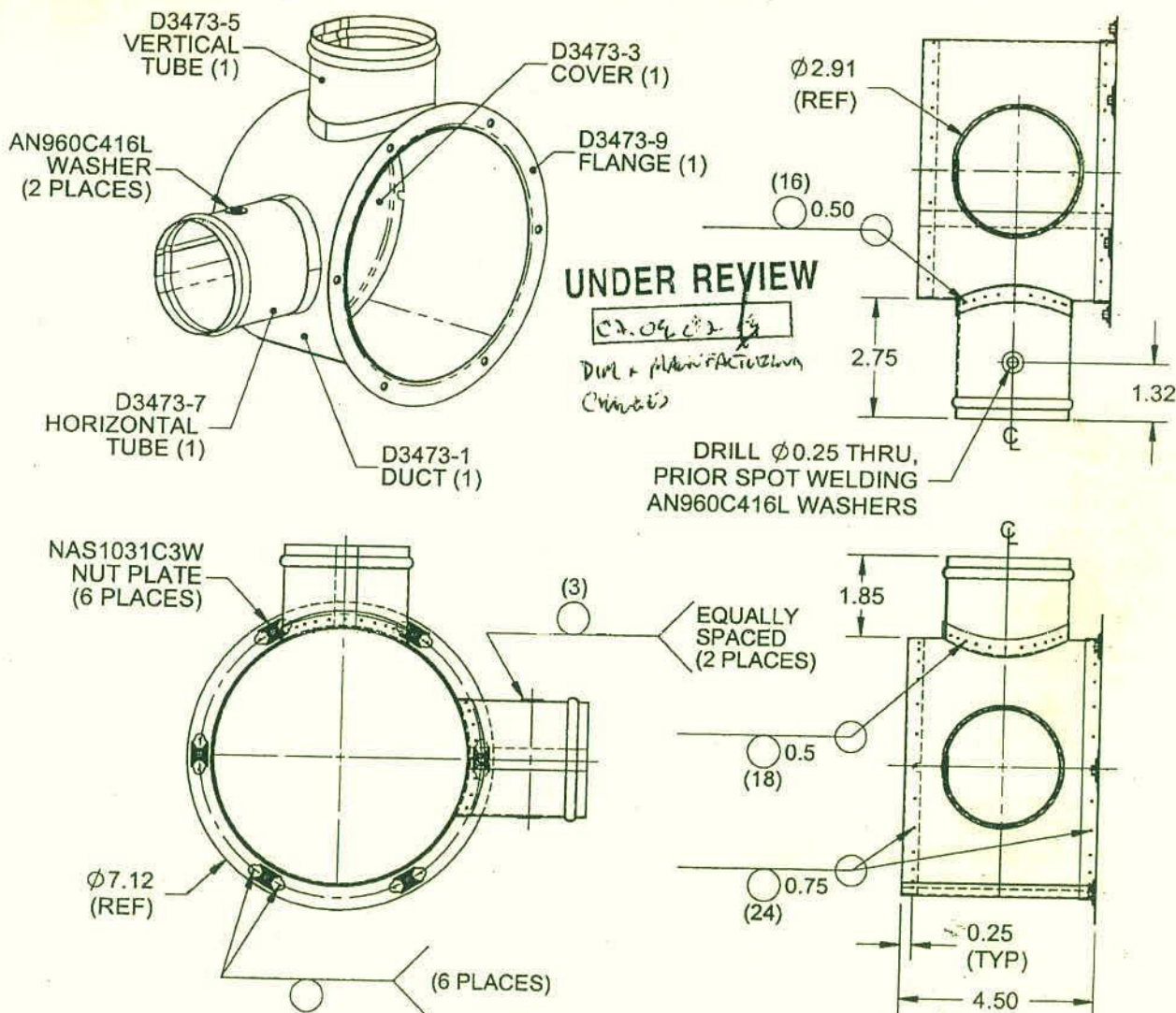






DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3473	REV SHEET 2 OF 2
DATE 06.05.16		TITLE BLOWER INLET ADAPTER	

RELEASED  
06.05.16 H



### D3473-043 BLOWER INLET WELDMENT

#### NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3473-043	BLOWER INLET WELDMENT
1	D3473-1	DUCT
1	D3473-3	COVER
1	D3473-5	VERTICAL TUBE
1	D3473-7	HORIZONTAL TUBE
1	D3473-9	FLANGE
2	AN960C416L	WASHER
6	NAS1031C3W	NUT PLATE

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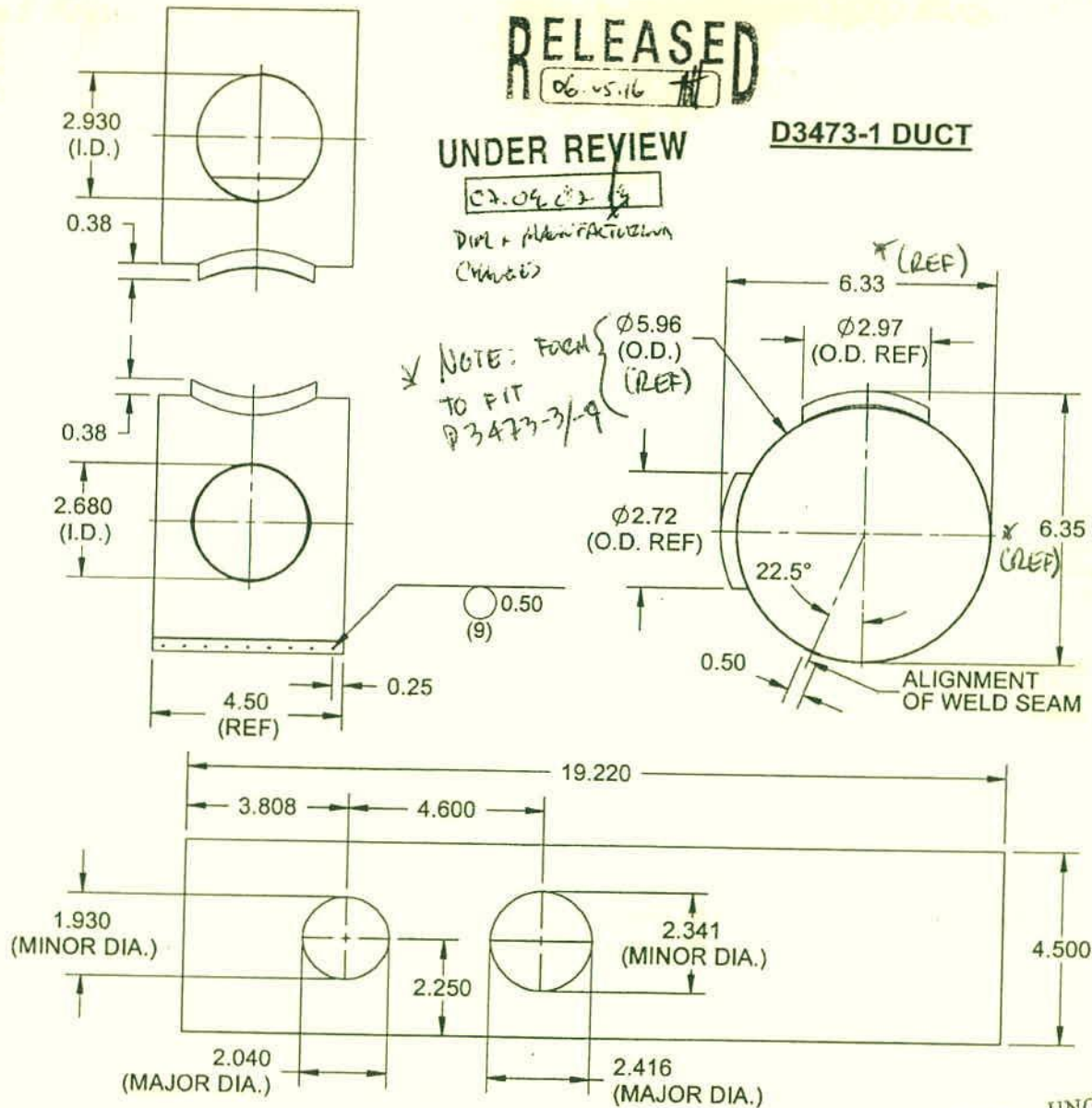
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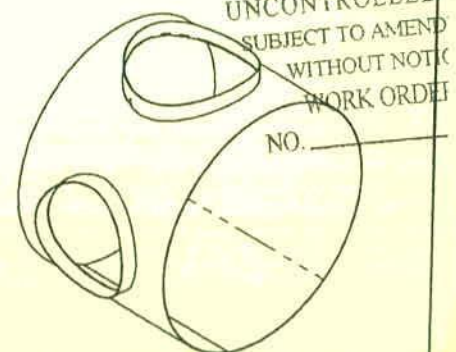


**DART**

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3473	REV. E
DATE 06.05.16		TITLE BLOWER INLET ADAPTER	SHEET 3 OF 3 SCALE 1:1

**RELEASED**  
06.05.16**UNDER REVIEW****D3473-1 DUCT****D3473-1F DUCT FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED)  
2B FINISH 26 GAUGE SS (0.018 THICK)
- 2) SPOT WELD PER DART QSI 004
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010



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